



F-F (1:2.5)

NOTE:
TO ADJUST THE "COCLEA" BY GRINDING
IN CASE OF INTERFERENCE WITH ITEM 307

Ø540 H7/n6

H (1:5)

G01	845	ROT23 A 1080 20	1415	7.529864.Z	7.266870.K	7.529864.Z	Ø12-->Ø20	GOLDRAKE
L02	847	ROT23 A 1080 20	1805	5.653981.X	5.654092.Z	5.654221.D	Ø20	STANDARD
L01	842	ROT23 A 1080 20	1415	5.653981.X	7.266870.K	5.653981.X	Ø20	STANDARD
VERSIONS	WEIGHT (Kg)	FAMILY/MACHINE CODE	PIPE LENGTH	ITEM 304	ITEM 314	ITEM 315	Ø INTERNAL	PIPE TYPE

02E	03 Dec 2020	UPDATED WEIGHT FOR ALL VERSIONS	Colino C	Papescu G	Visintin M			
02D	22 Sep 2020	ADDED NEW BALANCING WARNING	Papescu G	Colino C	Bedin M			
02C	24 Feb 2020	ADDED VERSION G01	Visintin M	Vasi M	Cappelletti R			
02B	21 Feb 2017	MIGRATED TO XDM	Chuvon C	Vovan B	Tranchesi N			
02A	21 Feb 2017	INSERT ITEMS 118 - 119 - 120 - 121	Terranova M	Vasi M	Cappelletti R			
00	13 Sep 2011	EMISSIONE ISSUED	Vasi	Cappelletti R	Cappelletti R			
Rev.	Date	Revisions description	Drawn by	Checked by	Approved by			
Material 1 (where not indicated on drawing)			State of supply Mat.1	Danieli Supply Std.	Supply Class			
Material 2			State of supply Mat.2	Danieli Supply Std.	Supply Class			
Material 1 Equivalent			Casting code					
Heat Treatment								
On Drawing Symbol, if required,								
Coating								
On Drawing Symbol, if required,								
Unquoted radius (mm)			Unquoted bevels (mm)					
Dimensions without tolerance as per Machinings			[Prec./Class] Max. Welding Class					
DANIELI STD 2.4.103			D					
Project Name								
Job nr			Obtained from					
DANIELI MORGÅRD SHAMMAR			Replaces					
Family code/Machine code			SEE TABLE					
Weight (Kg)			J (Kg m²)					
SEE TABLE			98					
Title								
DOUBLE PIPE ROTOR								
DANIELI Shop number			Revision					
8.544160.H			02E					
DANIELI dwg number			Revision					
			003					
			001					
2020								
File nr FD12-005-450-328.IDW								