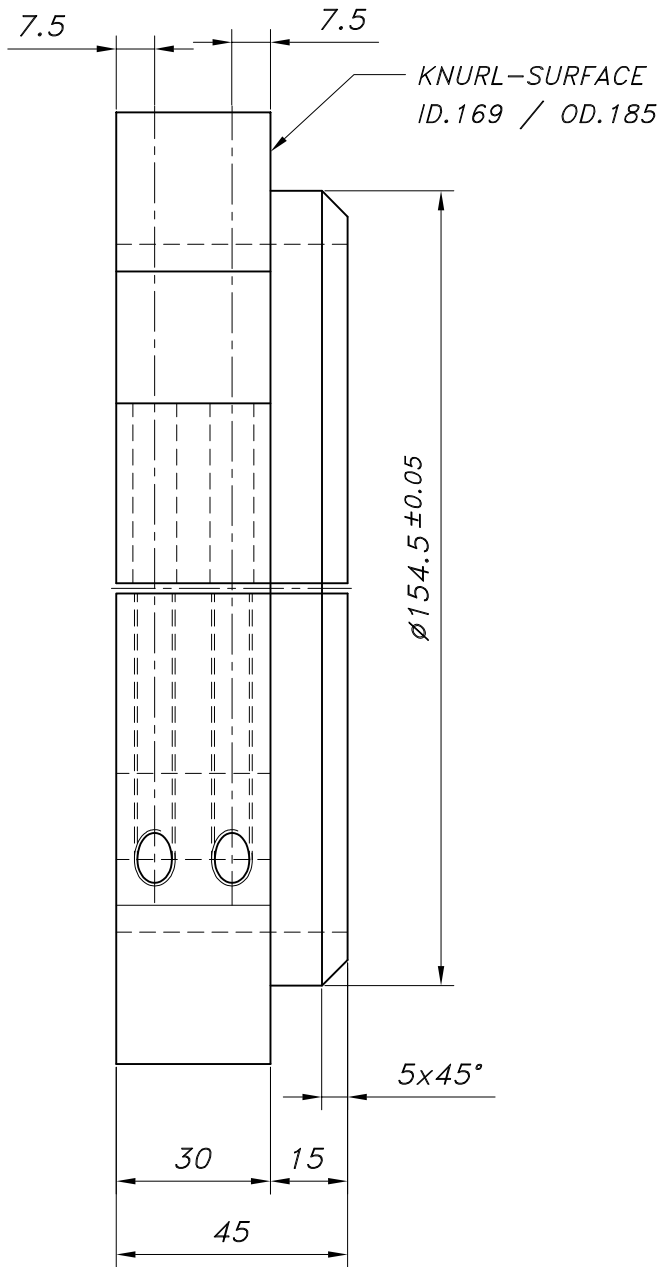
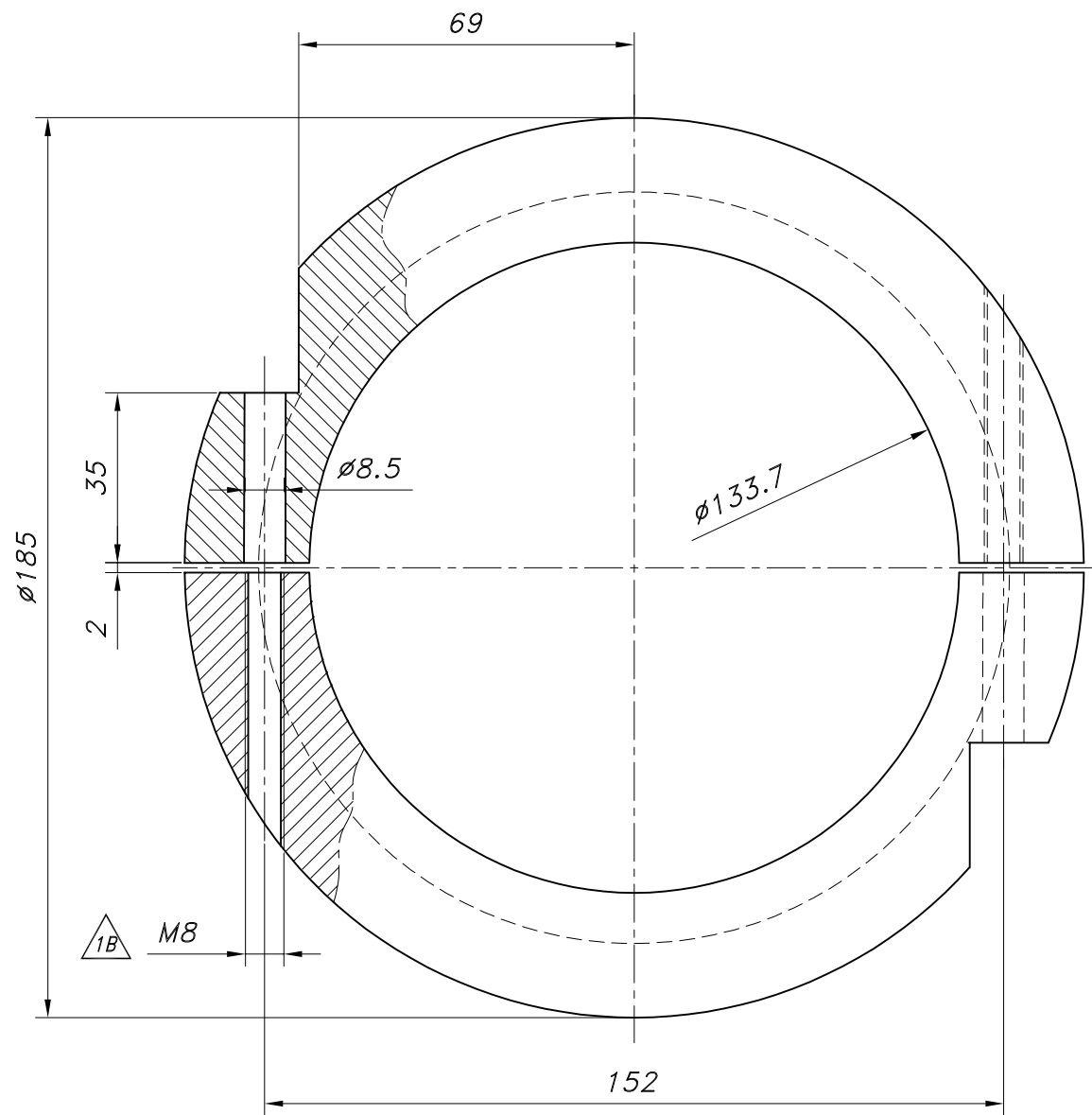


NOTES:

- 1. MATERIAL: DIN 1.7225 (AISI 4140)
HARDNESS: 270-310 Hb
- 2. ALL DIMENSIONS ARE IN MILLIMETERS, EXCEPT THREAD DESIGNATIONS.
- 3. TOLERANCES ARE $\pm 0.1\text{mm}$, EXCEPT OTHERWISE NOTED.
- 4. ALL FINISHES ARE $Ra=3.2$ MICROMETER, EXCEPT OTHERWISE NOTED.
- 5. ALL DIAMETERS TO BE CONCENTRIC WITH CENTERLINE WITHIN 0.05mm TOTAL INDICATED RUNOUT (T.I.R.).
- 6. BREAK ALL SHARP EDGES $0.3\times 45^\circ$
- 7. ASSEMBLY: EPSD-AC-020-013/1



1B	31.03.20	RL	PW	31.03.20	MODIFIED TO M8 THREAD	PHC
1A	26.06.06	DAP	GFR	26.06.06	APPROVED FOR CONSTRUCTION	PHC
REV.	DATE	DRN.	CHK.	DATE	DESCRIPTION	APPR.
<div>ExxonMobil</div>			EXXON POLYETHYLENE STANDARD DRAWING		ExxonMobil Confidential Information May not be copied or distributed without authorization. © 2023 Exxon Mobil Corporation	
DRAWN	DATE	REX 3 REACTION VESSEL SPACER RING ITEM -16- LEVEL 3 & 6 (CENTERBEARING)				
DAP	09.12.05					
CHECKED	DATE					
GFR	09.02.06					
APPROVED	DATE	SCALE	DRAWING NUMBER			REV.
PHC	26.06.06	NONE	EPSD-AC-020-017/1			1B